

# Two-phase free jet model of an atmospheric entrained flow gasifier

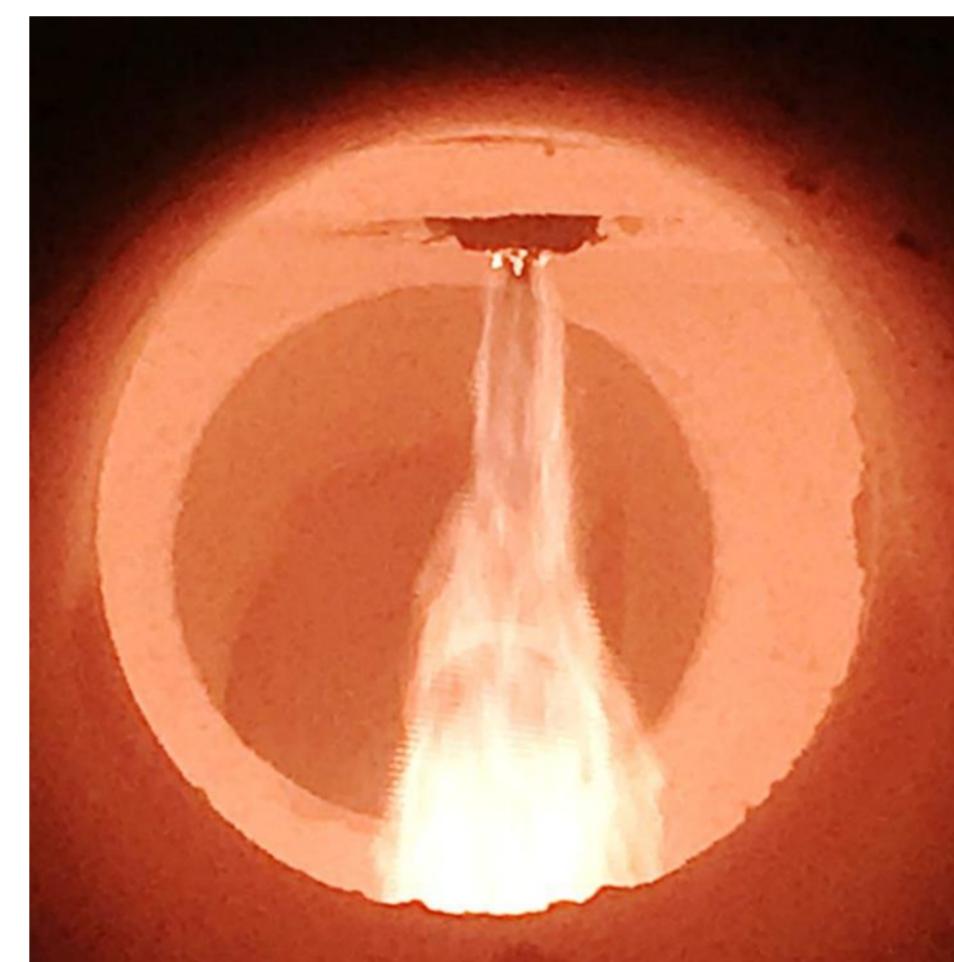
Christian Hotz, Manuel Haas, Sabine Fleck, Thomas Kolb

## Challenge

Modeling reacting multi-phase free jet system using an analytical solution of turbulence model

## Objectives

- Sensitivity analysis of process parameters
- Comparison of different sub-process models and evaluation of their performance under EFG conditions
- Determine process conditions for evaporation, secondary pyrolysis and char gasification

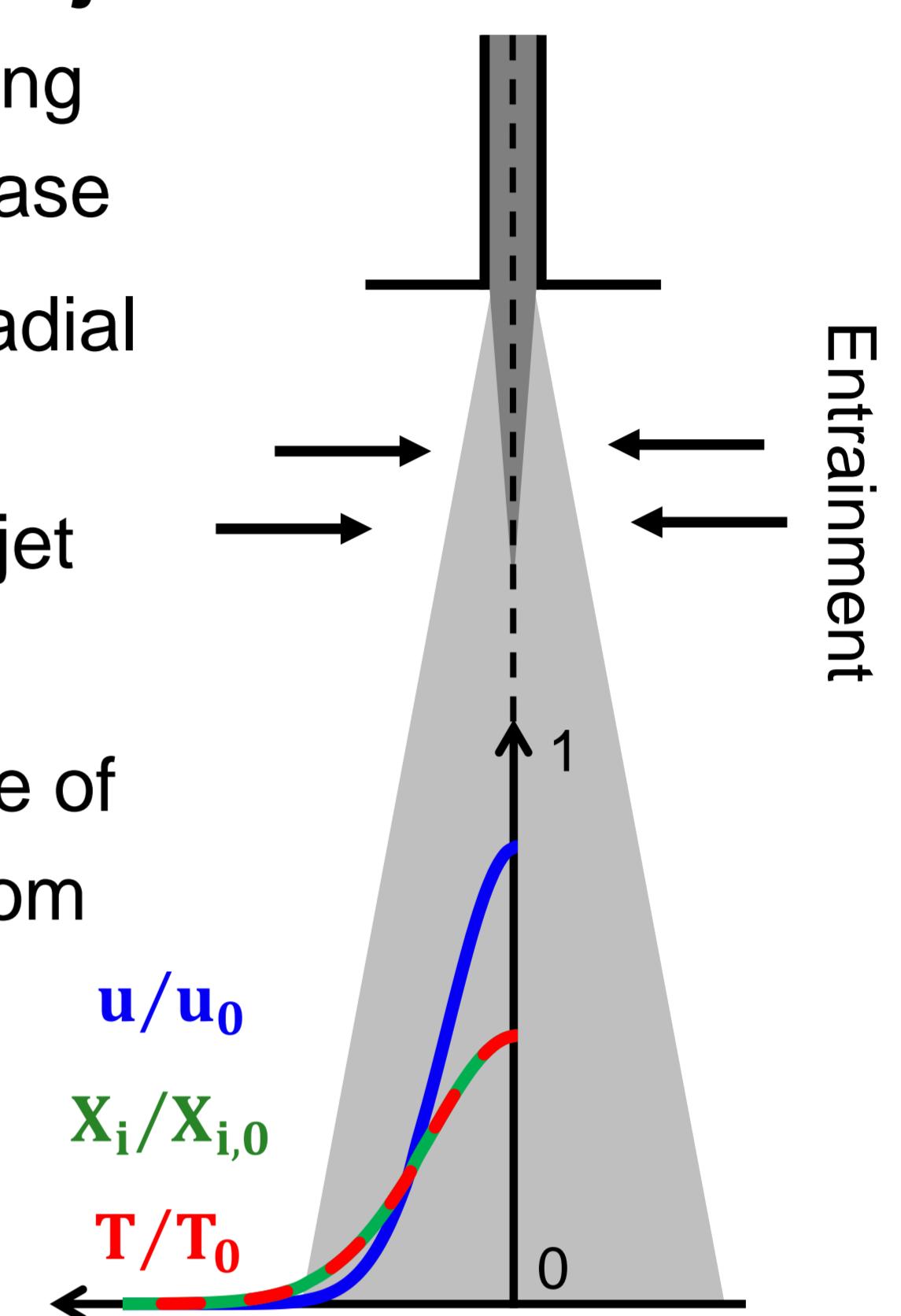


Atmospheric entrained flow gasifier REGA

## Turbulent free jet

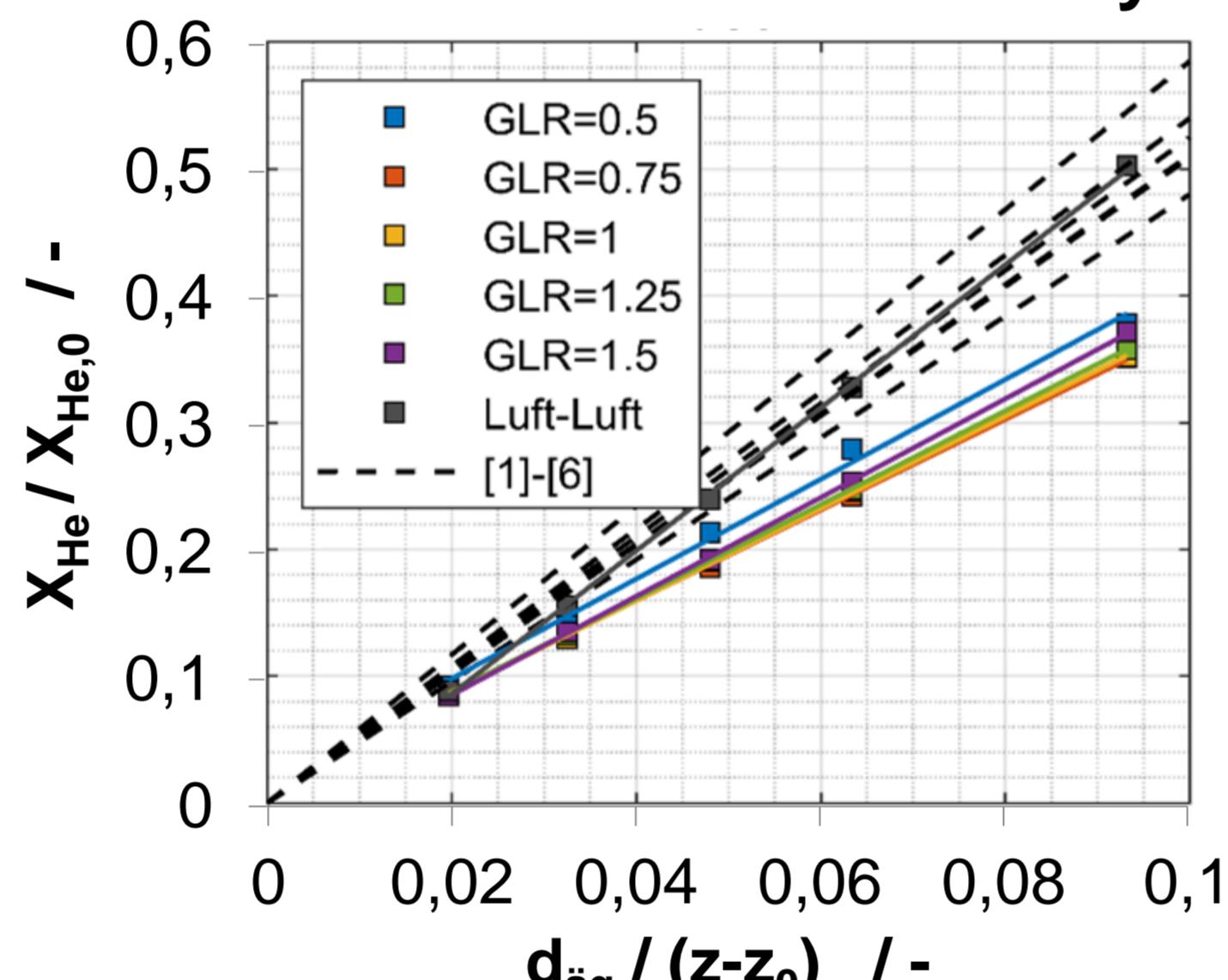
Turbulent mixing of a gas jet emerging from a nozzle into quiescent gas phase

- Semi-empirical model describes radial and axial distribution of velocity, concentration and temperature of jet medium and ambient gas
- Empirical parameters for exchange of momentum, mass and enthalpy from literature
- Equivalent nozzle diameter
- Entrainment of ambient gas

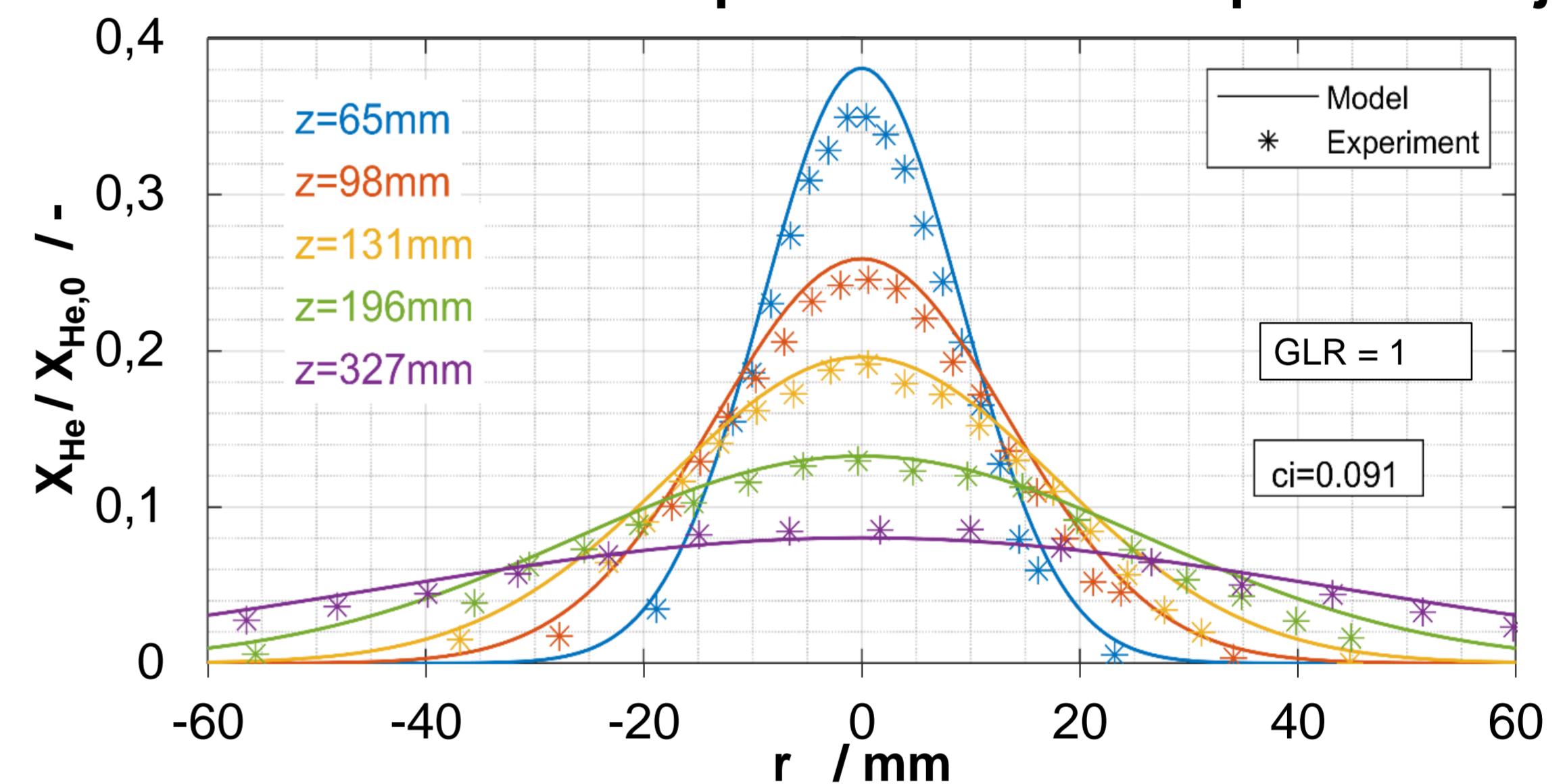


## Two-phase free jet

### Center line concentration decay rate



### Radial concentration profiles of the two-phase free jet



## Free jet model for atmospheric gasification

### Two-phase free jet

Mixture fraction of fuel,  
gasification medium and syngas

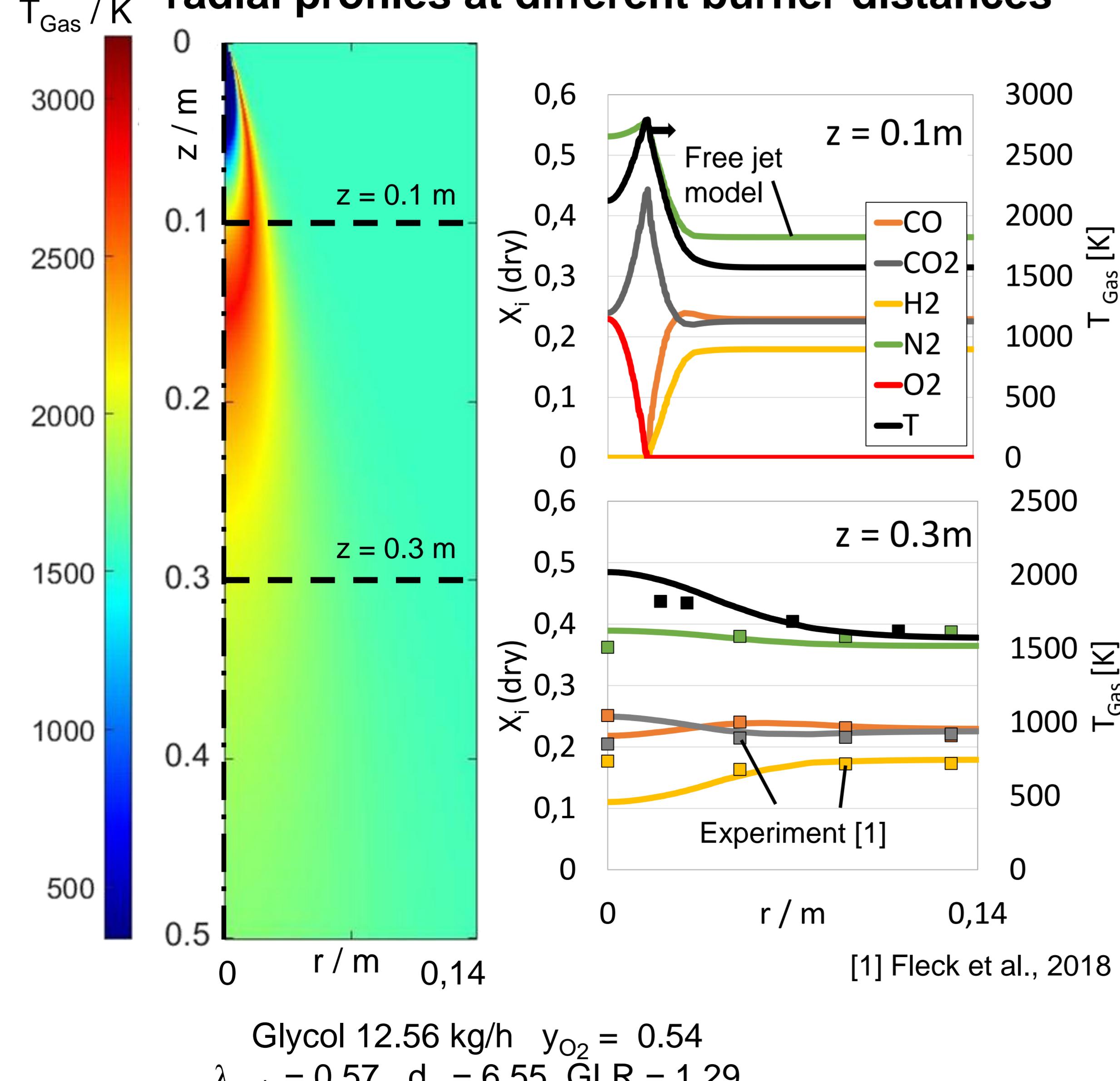
### Droplet heat up and evaporation

Vapor fraction of fuel  
Decomposition to syngas components

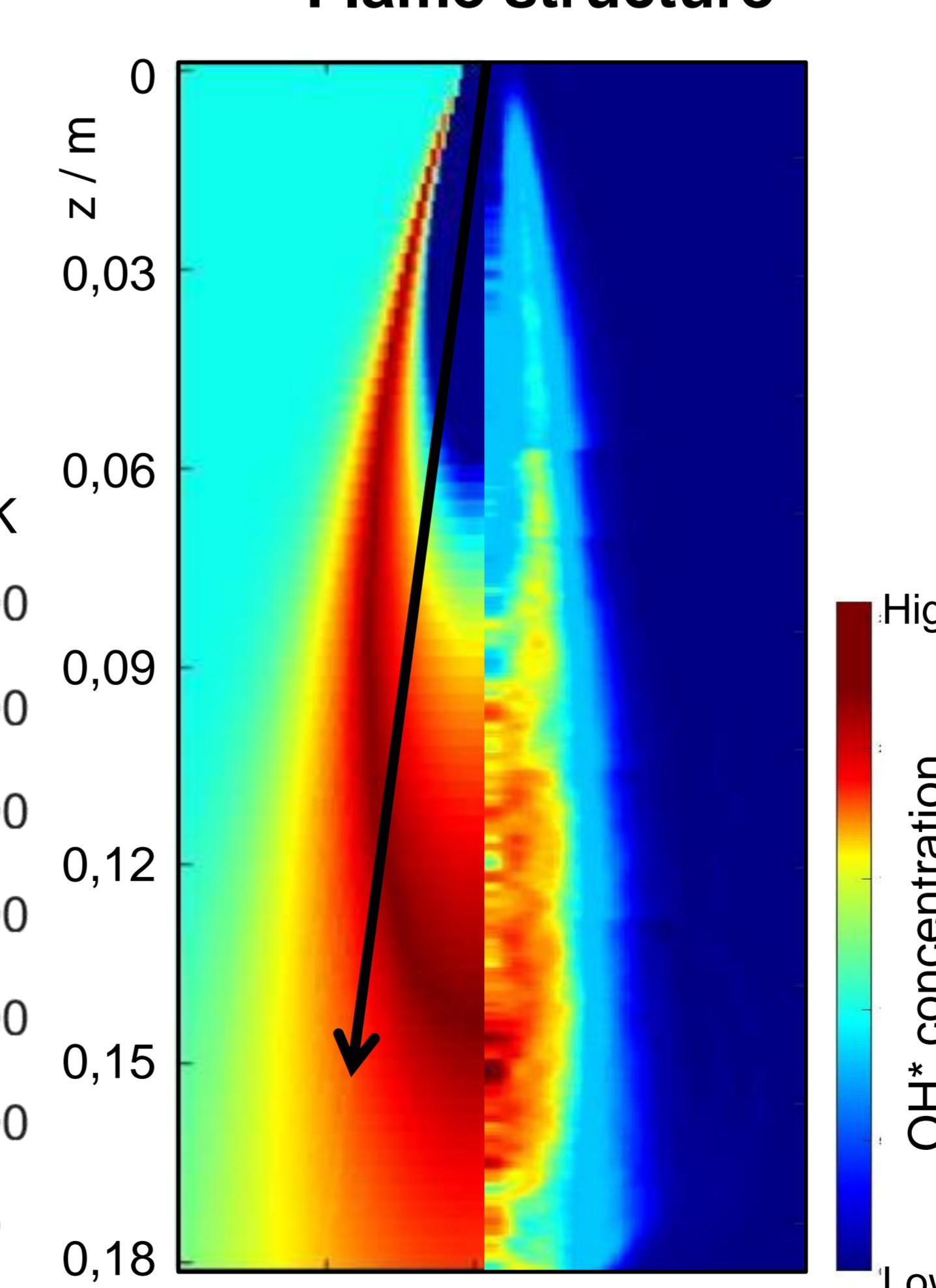
### Chemical gas phase reaction

Oxidant: "mixed = burnt"  
Syngas: watergas-shift equilibrium

### Temperature distribution and gas composition radial profiles at different burner distances



### Flame structure



Left: Free jet model  
Right: OH\*-Chemiluminescence (inverse Abel transformation)

Glycol 12.42 kg/h  $y_{O_2} = 0.69$   
 $\lambda_{tech} = 0.46$   $d_{eq} = 4.31$   $GLR = 0.83$

### Results and outlook

- Free jet model in good accordance with measured gas temperature and syngas composition in REGA gasifier
- Flame structure matches OH\* pattern
- Realistic trajectory of fuel droplets
- Reliable analytical model for independent variation of process parameters and evaluation of sub-process models